Tolomatic
EXCELLENCE *IN MOTION*®

SLS RODLESS SCREW DRIVE ACTUATOR

ENDURANCE TECHNOLOGY℠

CONTENTS

LINEAR SOLUTIONS MADE EASY

SLS RODLESS SCREW DRIVE ACTUATOR

ENDURANCE TECHNOLOGY℠

Look for this endurance technology symbol indicating our durability design features

This rodless style actuator is designed for carrying light to moderate loads on a wide, rigid base. Based upon our LS pneumatic linear slide, it utilizes a guidance system consisting of two linear guide rods with recirculating ball bearings for stable, smooth and low friction operation. Built-to-order in stroke lengths up to 3 m [120 inches] with multiple screw options available.

LOAD-BEARING CARRIER DESIGN

- Four recirculating ball bearings provide guidance, low friction loss and long life
- Load and moments are transmitted directly to the actuator body

WIDE TABLE SURFACE

- Precision machined table surface provides a large surface area for secure mounting

FORMED END CAP WIPERS

- Prevent contaminants from entering the sealing band area to protect internal components

SCREW SUPPORT BEARINGS

- High thrust bearing assembly design isolates the motor from axial forces

MULTIPLE SCREW TECHNOLOGIES YOU CAN CHOOSE:

- Solid nuts of bronze or engineered resins offering quiet performance at the lowest cost; anti-backlash available

- Ball nuts offer positioning accuracy and repeatability with longer life; low-backlash available

TOLOMATIC…LINEAR SOLUTIONS MADE EASY

EXTERNAL BUMPERS
- Bumpers protect the screw and nut assembly from damage at end of stroke

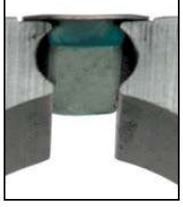
YOUR MOTOR HERE
YOU CAN CHOOSE:
- ☐ Motor or gearbox supplied and installed by Tolomatic
- ☐ Specify the device to be installed and actuator ships with proper mounting hardware
- ☐ Specify and ship your device to Tolomatic for factory installation

LMI (inline) motor mount only

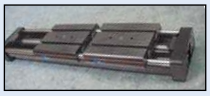
T-SLOT MOUNTING
- Actuator base has two T-Slot channels running the entire length for secure mounting
- Table includes two T-Slot channels for easy attachment of any load

LIGHTWEIGHT ALUMINUM DESIGN
- Black anodized extrusion design is optimized for rigidity and strength
- External switch channels on both sides allow easy placement and adjustment of position indicating switches

STAINLESS STEEL SEALING BAND
- Prevents contaminants from entering the screw and nut area for prolonged life
- Fatigue resistant stainless steel bands are specifically made to offer long life and will not elongate



OPTIONS



CARRIER OPTIONS
☐ **AUXILIARY CARRIER** Doubles the load capacity and increases bending moments capacity significantly

☐ METRIC OPTION
Provides metric tapped holes for mounting of load to carrier and of actuator

☐ SWITCHES
Styles include: reed, hall-effect or triac. Select either 5m potted cable with flying leads or 150mm to quick-disconnect coupler with mating 5m cable

SLS10 Rodless Screw Drive Actuator

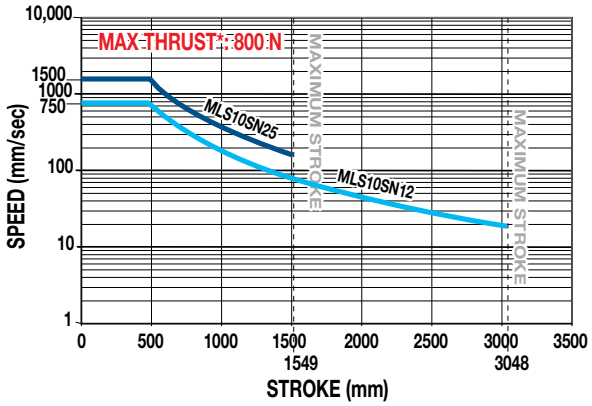
ACME SCREW SPECIFICATIONS

sizeit.tolomatic.com for fast, accurate actuator selection

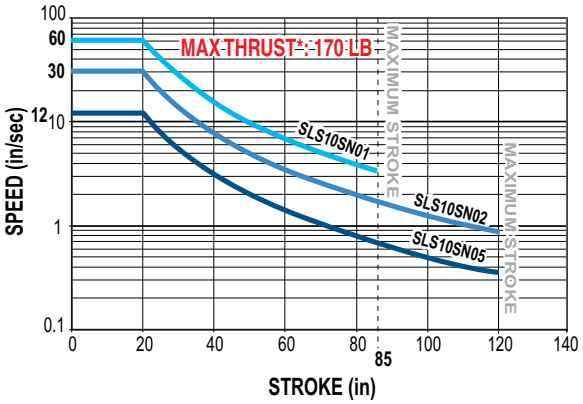
ACTUATOR SIZING

SLS10 ACME SCREW CRITICAL SPEED AND PV LIMITS

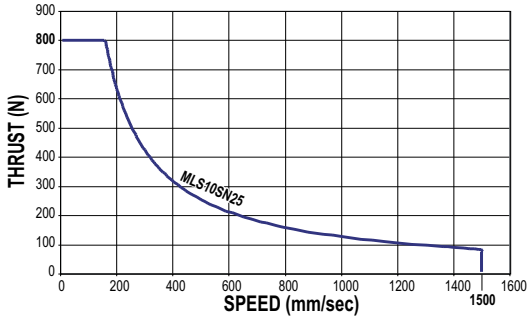
CRITICAL SPEED WITH 12mm METRIC ACME SCREW



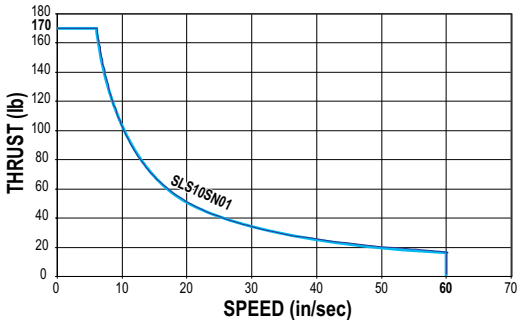
CRITICAL SPEED WITH 1/2" US CONVENTIONAL ACME SCREW



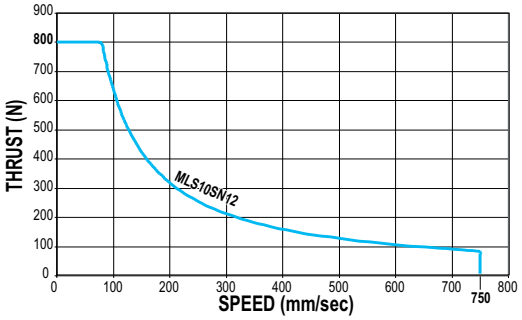
PV LIMITS: 12mm ACME METRIC SCREW w/25mm LEAD



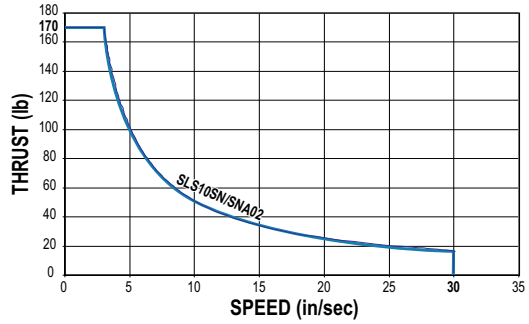
PV LIMITS: 1/2" 1 TPI US CONVENTIONAL ACME SCREW



PV LIMITS: 12mm ACME METRIC SCREW w/12mm LEAD



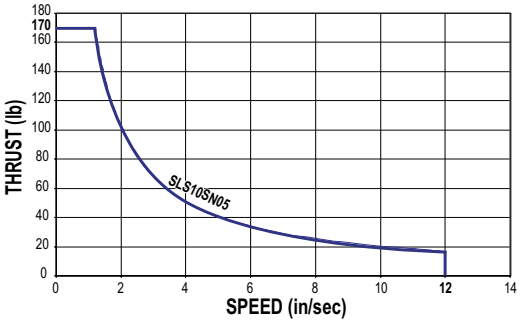
PV LIMITS: 1/2" 2 TPI US CONVENTIONAL ACME SCREW



SN = Solid Nut
SNA = Solid Anti-backlash Nut

*** Maximum thrust is the maximum continuous dynamic thrust subject to Thrust x Velocity limitation.**

PV LIMITS: 1/2" 5 TPI US CONVENTIONAL ACME SCREW



PV LIMITS: Any material which carries a sliding load is limited by heat buildup. The factors that affect heat generation rate in an application are the pressure on the nut in pounds per square inch and the surface velocity in feet per minute. The product of these factors provides a measure of the severity of an application.

$$\left(\frac{P}{\text{Thrust (Max. Thrust Rating)}}\right) \times \left(\frac{V}{\text{Speed (Max. Speed Rating)}}\right) \leq 0.1 \quad \text{or} \quad \left(\frac{\text{Thrust}}{\text{(Max. Thrust Rating)}}\right) \times \left(\frac{\text{Speed}}{\text{(Max. Speed Rating)}}\right) \leq 0.1$$

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BALL SCREW SPECIFICATIONS

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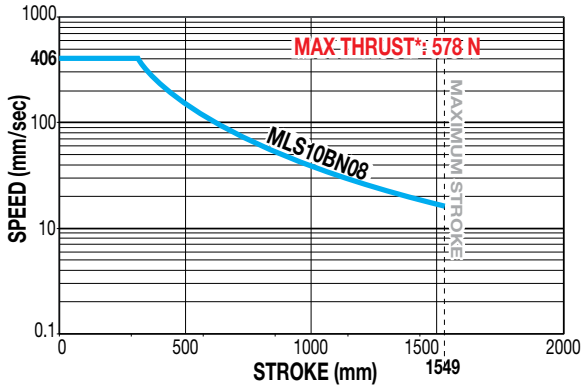
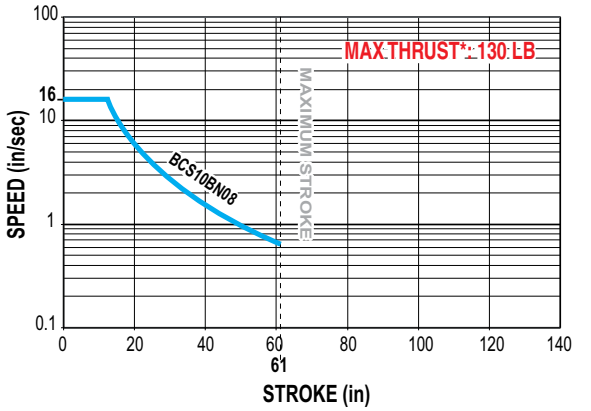
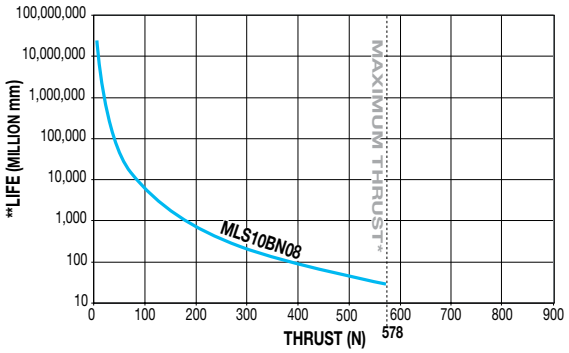
CRITICAL SPEED WITH 10mm METRIC BALL SCREW



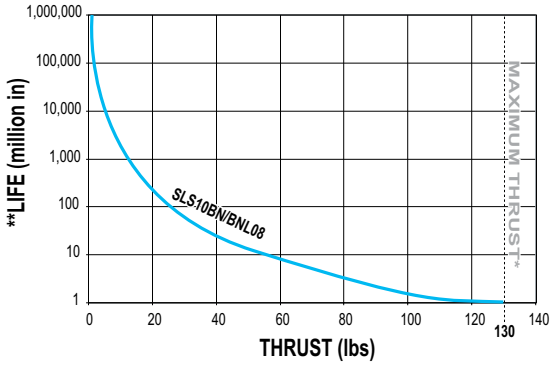
CRITICAL SPEED WITH 3/8" US CONVENTIONAL BALL SCREW



LIFE CALCULATION: 10mm METRIC BALL SCREW w/3.2mm LEAD



LIFE CALCULATION: 3/8" 8TPI US CONVENTIONAL BALL SCREW



BN = Ball Nut

*** Maximum thrust reflects 90% reliability for 25 million linear millimeters of travel.**

****Life indicates theoretical maximum life of screw only, under ideal conditions and does not indicate expected life of actuator.**

SLS10 Rodless Screw Drive Actuator

SPECIFICATIONS

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SPECIFICATIONS RELATED TO ACTUATOR SIZE AND SCREW SELECTION

METRIC LEAD SCREWS										
ACTUATOR SERIES	SCREW DIA. (mm)	SCREW TYPE	LEAD (mm/ turn)	LEAD ACCURACY (mm/300)	BACKLASH (mm)	MAXIMUM THRUST (N)	MAXIMUM STROKE (mm)	INERTIA ($kg\text{-}m^2 \times 10^{-6}$) BASE ACTUATOR In Line	INERTIA ($kg\text{-}m^2 \times 10^{-6}$) PER/mm OF STROKE	BREAKAWAY TORQUE (N-m)
SLS10	10	BN	3.2	0.13	0.38	578	1549	37.50	3.47	0.12
	10	BNL	3.2	0.13	0.05	578	1549	37.50	3.47	0.12
	12	SN	12	0.13	0.18	800	3048	6.49	0.41	0.17
	12	SN	25	0.13	0.18	800	1626	15.01	0.41	0.17

US CONVENTIONAL LEAD SCREWS										
ACTUATOR SERIES	SCREW DIA. (in)	SCREW TYPE	TPI (turns/ in)	LEAD ACCURACY (in/ft)	BACKLASH (in)	MAXIMUM THRUST* (lb)	MAXIMUM STROKE (in)	INERTIA (lb-in^2) BASE ACTUATOR In Line	INERTIA (lb-in^2) PER/in OF STROKE	BREAKAWAY TORQUE (lb-in)
SLS10	0.375	BN	08	0.004	0.015	130	61	0.0054	0.0005	1.063
	0.375	BNL	08	0.004	0.002	130	61	0.0054	0.0005	1.063
	0.500	SN	01	0.006	0.007	170	85	0.0554	0.0017	1.875
	0.500	SN	02	0.005	0.007	170	120	0.0262	0.0017	1.438
	0.500	SNA	02	0.005	0.003	170	120	0.0262	0.0017	1.438
	0.500	SN	05	0.006	0.007	170	120	0.0180	0.0017	1.250

SCREW CODE	DESCRIPTION
SN	Solid Nut
SNA	Anti-backlash Solid Nut
BN	Ball Nut
BNL	Low-Backlash Ball Nut

Contact Tolomatic for higher accuracy and lower backlash options.

* For Acme screws, maximum thrust is the maximum continuous dynamic thrust subject to Thrust x Velocity limitation. For ball screws, maximum thrust reflects 90% reliability for 25 million linear millimeters of travel.

GENERAL ACTUATOR SPECIFICATIONS

SLS METRIC ACTUATORS					
ACTUATOR SERIES	CARRIER WEIGHT (kg)	BASE WEIGHT (kg) (Including Carrier)	WEIGHT PER/IN OF STROKE (g)	TEMPERATURE RANGE (C°)	IP RATING**
SLS10	0.69	2.74	7.23	4-54	44

SLS US CONVENTIONAL ACTUATORS					
ACTUATOR SERIES	CARRIER WEIGHT (lb)	BASE WEIGHT (lb) (Including Carrier)	WEIGHT PER/IN OF STROKE (lb)	TEMPERATURE RANGE (F°)	IP RATING*
SLS10	1.54	6.05	0.404	40 - 130	44

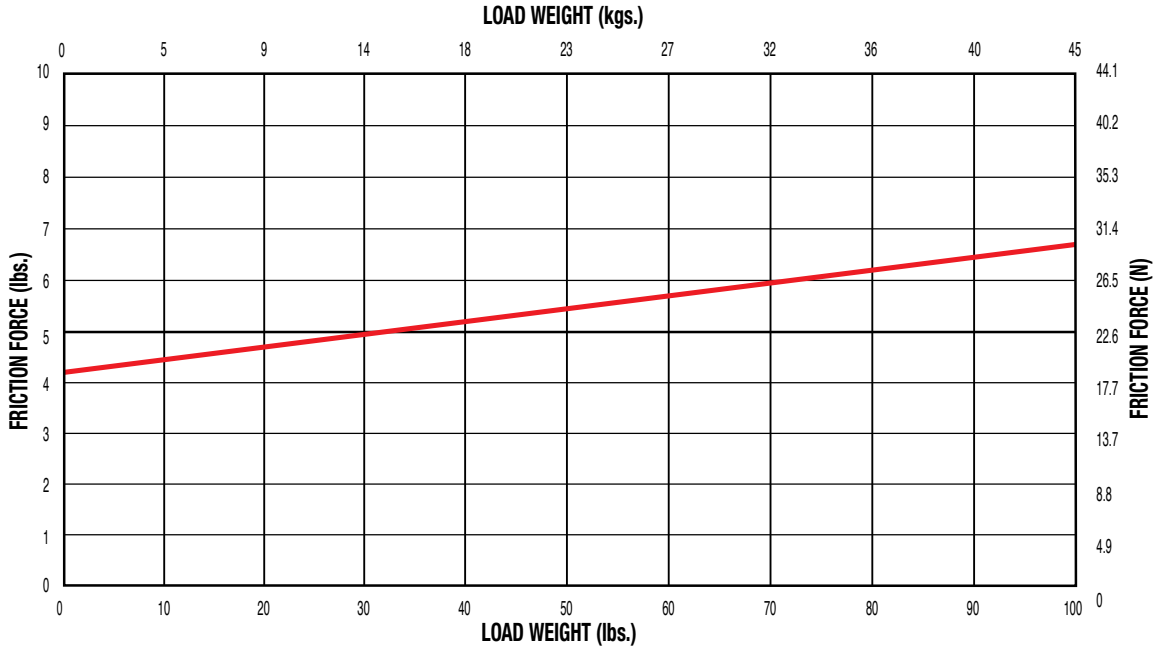
* Heat generated by the motor and drive should be taken into consideration as well as linear velocity and work cycle time. For applications that require operation outside of the recommended temperature range, contact Tolomatic.

** Protected against ingress of solid particles greater than 1mm (.039 in) and splashing water.

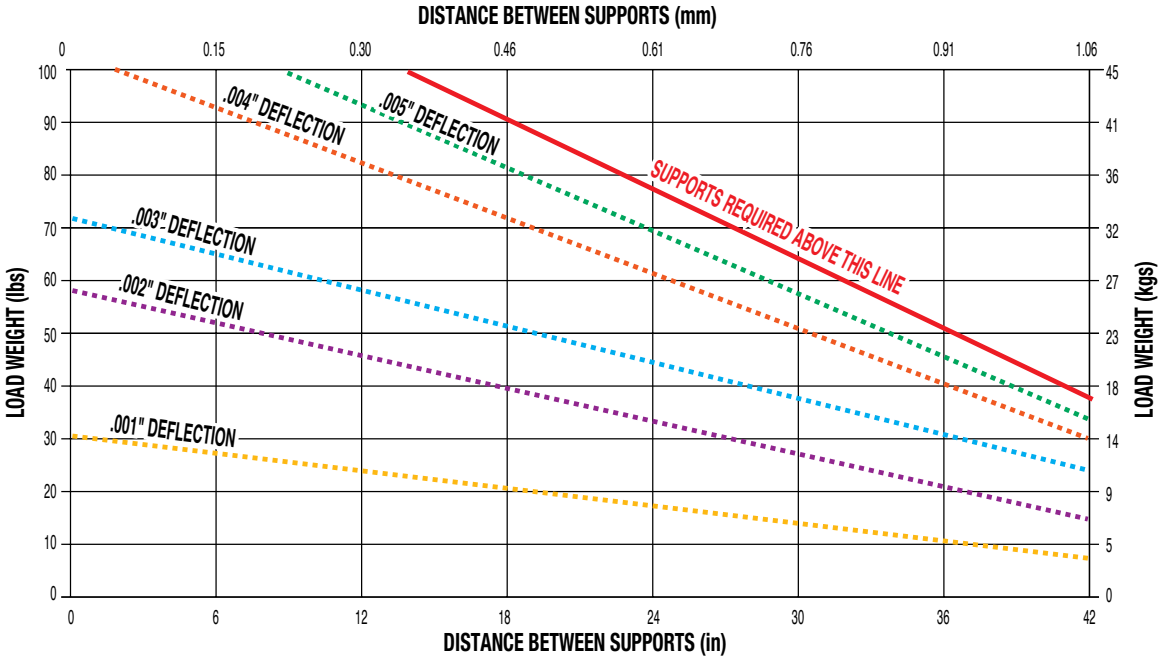
LARGE FRAME MOTORS AND SMALLER SIZE ACTUATORS: Cantilevered motors need to be supported, if subjected to continuous rapid reversing duty and/or under dynamic conditions.

SPECIFICATIONS

FRICTION FORCE



SUPPORT RECOMMENDATIONS



SLS10 Rodless Screw Drive Actuator

SPECIFICATIONS

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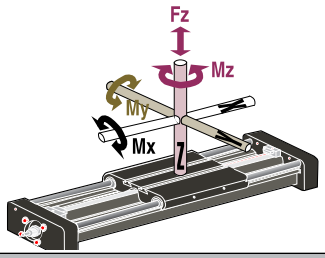
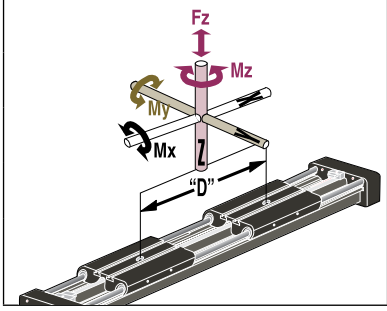
ACTUATOR SIZING

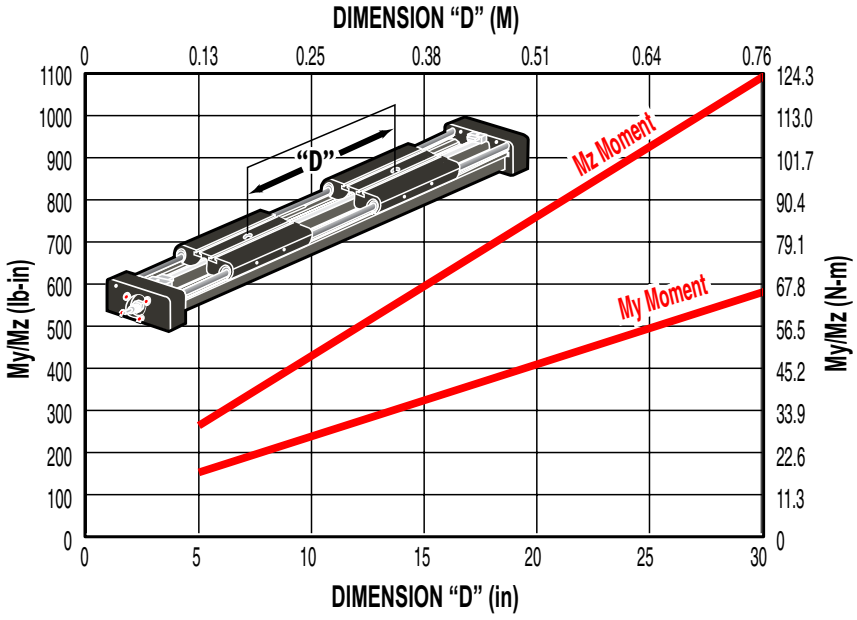
DYNAMIC BENDING MOMENTS AND LOADS

	MAXIMUM BENDING MOMENTS AND LOADS		METRIC	US CONVENTIONAL
STANDARD CARRIER			**SLS10**	**SLS10**
	**Mx Moment** (Roll)	(N-m : lb-in)	9.0	80
	My Moment (Pitch)	(N-m : lb-in)	9.0	80
	Mz Moment (Yaw)	(N-m : lb-in)	14.1	125
	Fz Moment (Lateral)	(N : lb)	445	100
AUXILIARY CARRIER: Increases rigidity, load-carrying capacity and moments			**SLS10**	**SLS10**
	**Mx Moment** (Roll)	(N-m : lb-in)	18.1	160
	My Moment (Pitch)	(N-m : lb-in)	20.1	178
	Mz Moment (Yaw)	(N-m : lb-in)	31.3	278
	Fz Moment (Lateral)	(N : lb)	890	200
	Minimum Dimension 'D'	(mm : in)	169.7	5.5

Breakaway torque will increase when using the Auxiliary carrier option. When ordering, determine your working stroke and enter this value into the configuration string. Overall actuator length will automatically be calculated.

***Loads shown in table are at minimum "D" dimension, for ratings with longer "D" dimension see graph below**

AUXILIARY CARRIER: BENDING MOMENT AT 'D' DISTANCE



Rates shown on charts were calculated with these assumptions:
1.) Coupling between carriers is rigid.
2.) Load is equally distributed between carriers.
3.) Coupling device applies no misalignment loads to carriers.
* Customer must specify Dimension "D" (Distance between carrier center lines) in configuration string.

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SPECIFICATIONS

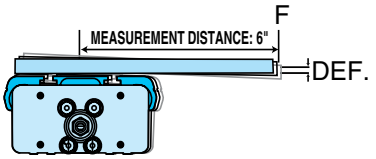
LOAD DEFLECTION

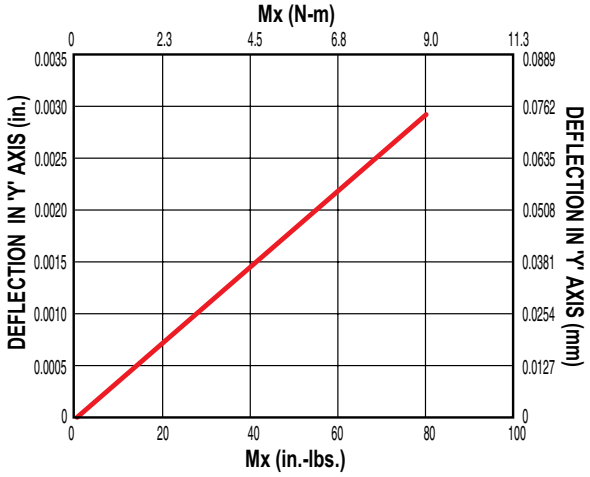
Y-AXIS DEFLECTION

Figures calculated with the following considerations:

1.) Tube supports spaced at minimum distances for each bore size

2.) Measurement distance from F to center of carrier is 6 inches



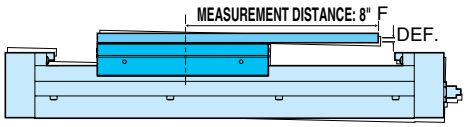


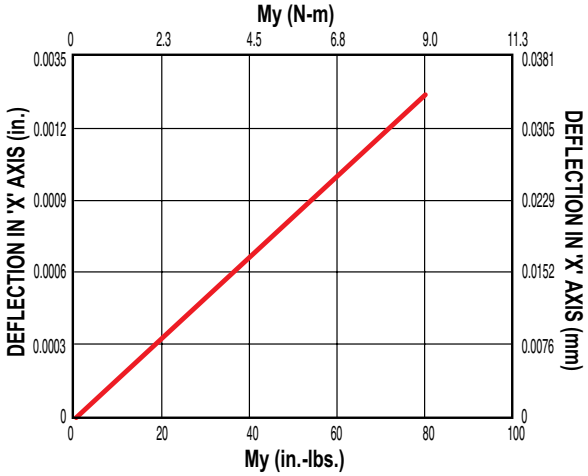
X-AXIS DEFLECTION

Figures calculated with the following considerations:

1.) Tube supports spaced at minimum distances for each bore size

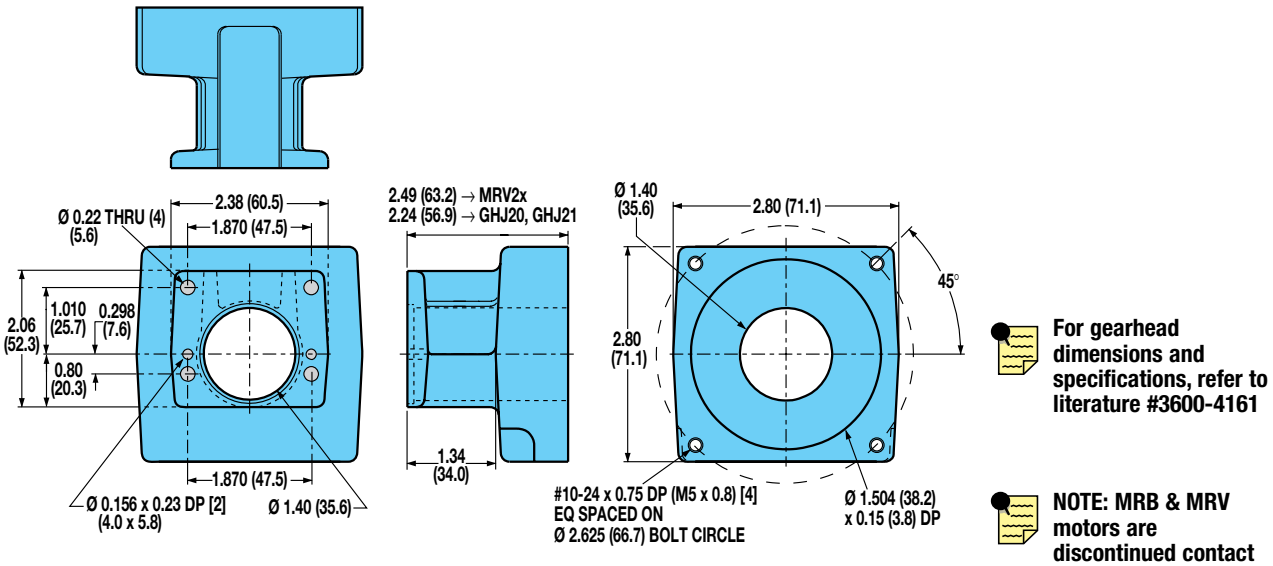
2.) Measurement distance from F to center of carrier is 8 inches





DIMENSIONS

SLS10: IN-LINE MOUNT FOR BRUSHLESS MOTORS AND GEARHEADS



For gearhead dimensions and specifications, refer to literature #3600-4161

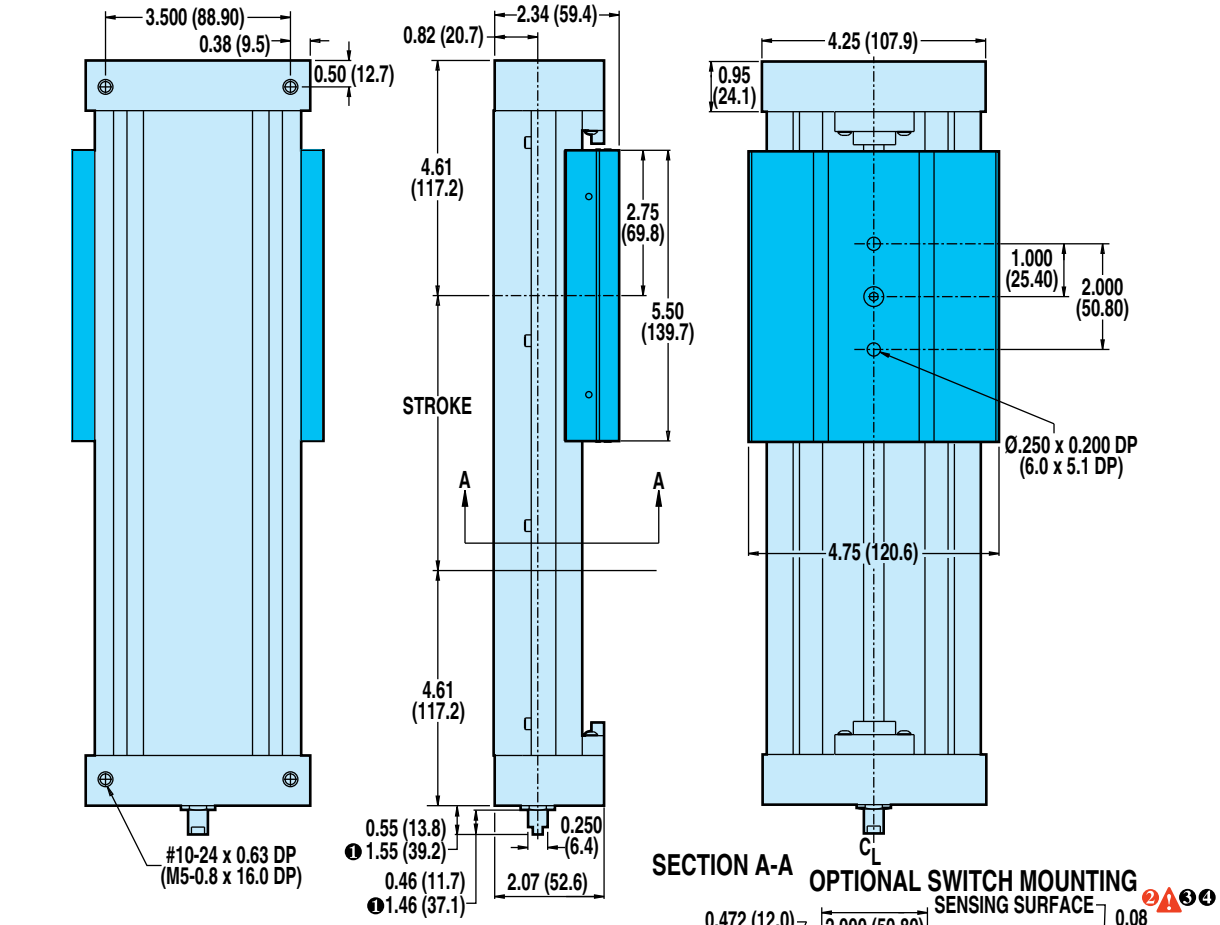
NOTE: MRB & MRV motors are discontinued contact Tolomatic for information on YMH (Your Motor Here)

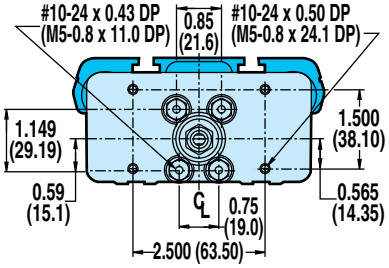
SLS10 Rodless Screw Drive Actuator

DIMENSIONS

3D CAD available at www.tolomatic.com
Always use configurated CAD solid model
to determine critical dimensions

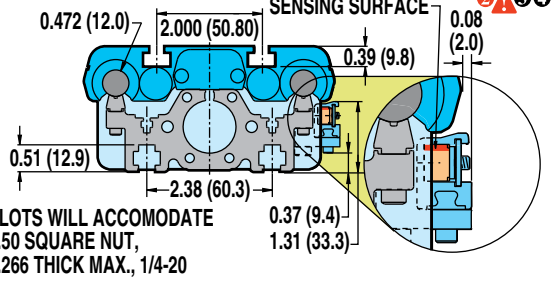
SLS10 ACTUATOR AND OPTIONS DIMENSIONS



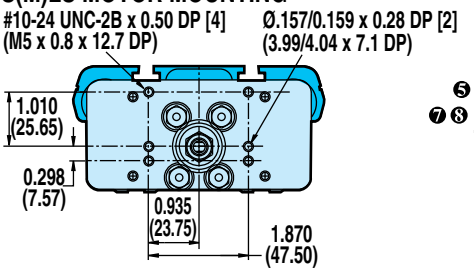


SECTION A-A

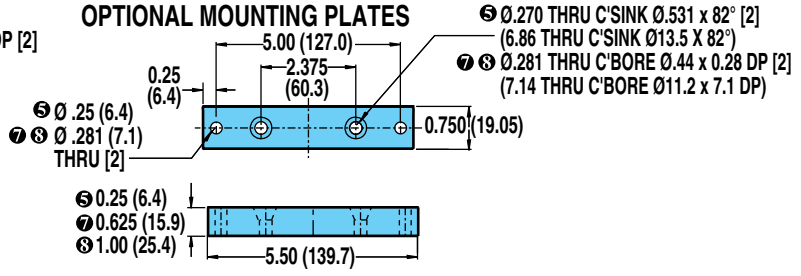
OPTIONAL SWITCH MOUNTING ❷⚠❸❹



S(M)LS MOTOR MOUNTING



OPTIONAL MOUNTING PLATES



❺ Ø.270 THRU C'SINK Ø.531 x 82° [2]
(6.86 THRU C'SINK Ø13.5 X 82°)
❼❽ Ø.281 THRU C'BORE Ø.44 x 0.28 DP [2]
(7.14 THRU C'BORE Ø11.2 x 7.1 DP)

❶ FOR EXTENDED SHAFT

❷⚠ CAUTION: DO NOT OVERTIGHTEN SWITCH HARDWARE WHEN INSTALLING

❸ NOTE: The scored face of the switch indicates the sensing surface and must face toward the magnet

❹ NOTE: Some actuators require switch mounting on a specific side of the actuator. Call Tolomatic 1-800-328-2174

❺ KIT #0610-9010 Mounting Plate

❼ KIT #0610-9066 Mounting Plate for use with 23 frame

❽ KIT #0610-9067 Mounting Plate for use with 34 frame

Unless otherwise noted, all dimensions shown are in inches (Dimensions in parenthesis are in millimeters)

SLS Rodless Screw Drive Actuator

SWITCHES

There are 10 sensing choices: DC reed, form A (open) or form C (open or closed); AC reed (Triac, open); Hall-effect, sourcing, PNP (open); Hall-effect, sinking, NPN (open); each with either flying leads or QD (quick disconnect). Commonly used to send analog signals to PLC (programmable logic controllers), TLL, CMOS circuit or other controller device. These switches are activated by the actuator's magnet.

Switches contain reverse polarity protection. QD cables are shielded; shield should be terminated at flying lead end.

If necessary to remove factory installed switches, be sure to reinstall on the same of side of actuator with scored face of switch toward internal magnet.

SPECIFICATIONS

		REED DC				REED AC		HALL-EFFECT DC			
ORDER CODE		RT	RM	BT	BM	CT	CM	TT	TM	KT	KM
LEAD		5m	QD*	5m	QD*	5m	QD*	5m	QD*	5m	QD*
CABLE SHIELDING		Unshielded	Shielded†	Unshielded	Shielded†	Unshielded	Shielded†	Unshielded	Shielded†	Unshielded	Shielded†
SWITCHING LOGIC		"A" Normally Open		"C" Normally Open or Closed		Triac Normally Open		PNP (Sourcing) Normally Open		NPN (Sinking) Normally Open	
MECHANICAL CONTACTS		Single-Pole Single-Throw		Single-Pole Double-Throw		Single-Pole Single-Throw		NO, These Are Solid State Components			
COIL DIRECT		Yes		Yes		Yes		—			
POWER LED		None		None		None		None		None	
SIGNAL LED		Red TOL-O-MATIC						Red TOL-O-MATIC		Red TOL-O-MATIC	
OPERATING VOLTAGE		200 Vdc max.		120 Vdc max.		120 Vac max.		5 - 25 Vdc			
OUTPUT RATING		—				—		25 Vdc, 200mA dc			
OPERATING TIME		0.6 msec max. (including bounce)		0.7 msec max. (including bounce)		—		< 10 micro sec.			
OPERATING TEMPERATURE		-40°F [-40°C] to 158°F [70°C]						0°F [-18°C] to 150°F [66°C]			
RELEASE TIME		1.0 msec. max.				—		—			
ON TRIP POINT		—				—		150 Gauss maximum			
OFF TRIP POINT		—				—		40 Gauss minimum			
**POWER RATING (WATTS)		10.0 §		3.0 §§		10.0		5.0			
VOLTAGE DROP		2.6 V typical at 100 mA		NA		—		—			
RESISTANCE		0.1 Ω Initial (Max.)				—		—			
CURRENT CONSUMPTION		—				1 Amp at 86°F [30°C]	0.5 Amp at 140°F [60°C]	200 mA at 25 Vdc			
FREQUENCY		—				47 - 63 Hz		—			
CABLE MIN. BEND RADIUS	STATIC	0.630" *[16mm]*									
	DYNAMIC	Not Recommended									

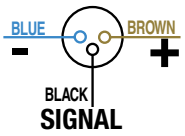
CAUTION: DO NOT OVER TIGHTEN SWITCH HARDWARE WHEN INSTALLING!

** **WARNING**: Do not exceed power rating (Watt = Voltage X Amperage). Permanent damage to sensor will occur.

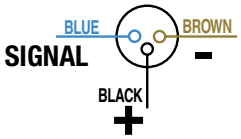
*QD = Quick Disconnect; Male coupler is located 6" [152mm} from sensor,
Female coupler to flying lead distance is 197" [5m] also see Cable Shielding specification above

REPLACEMENT OF QD SWITCHES MANUFACTURED BEFORE JULY 1, 1997: It will be necessary to replace or rewire the female end coupler.

CURRENT
Quick disconnect Wiring



OLD
Quick disconnect Wiring



Reed Switch Life Expectancy: Up to 200,000,000 cycles (depending on load current, duty cycle and environmental conditions)

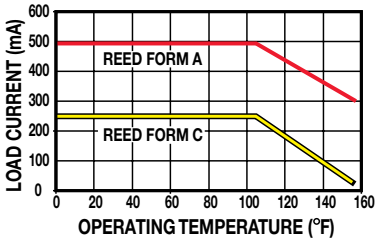
†Shielded from the female quick disconnect coupler to the flying leads. Shield should be terminated at flying lead end.

§ Maximum current 500mA (not to exceed 10VA) Refer to Temperature vs. Current graph and Voltage Derating graph

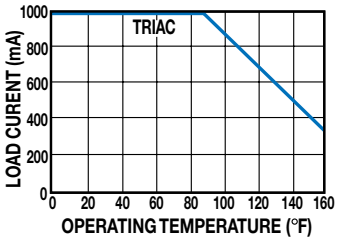
§§ Maximum current 250mA (not to exceed 3VA) Refer to Temperature vs. Current graph and Voltage Derating graph

PERFORMANCE

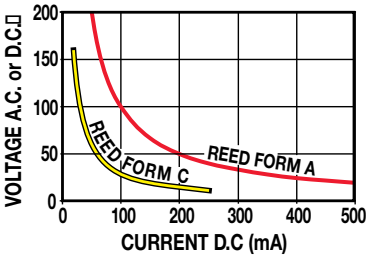
TEMP. vs CURRENT, DC REED



TEMP. vs CURRENT, AC REED

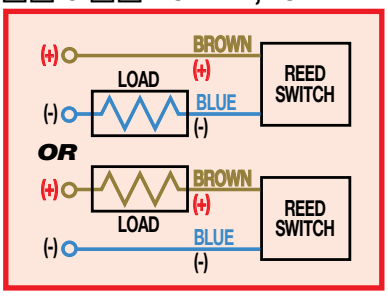


VOLTAGE DERATING, DC REED

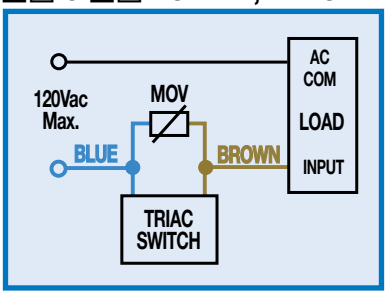


WIRING DIAGRAMS

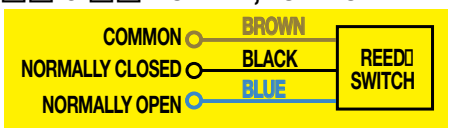
RT & RM DC REED, FORM A



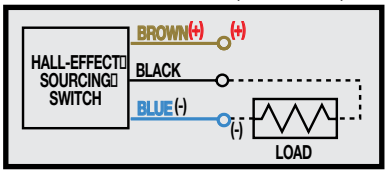
CT & CM AC REED, TRIAC



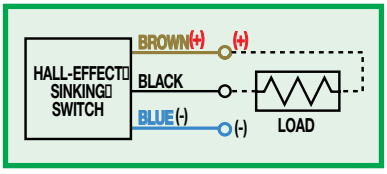
BT & BM DC REED, FORM C



TT & TM HALL-EFFECT, SOURCING, PNP



KT & KM HALL-EFFECT, SINKING, NPN



INSTALLATION INFORMATION

THE NOTCHED FACE OF THE SWITCH INDICATES THE SENSING SURFACE AND MUST FACE TOWARD THE MAGNET.

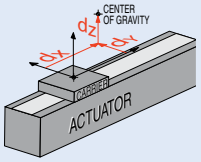
COMPILE APPLICATION REQUIREMENTS

APPLICATION DATA WORKSHEET

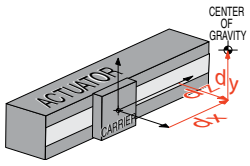
Fill in known data. Not all information is required for all applications

ORIENTATION

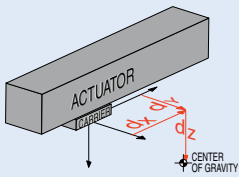
☐ Horizontal



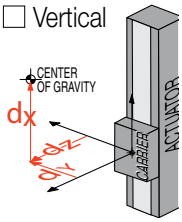
☐ Side



☐ Horizontal Down

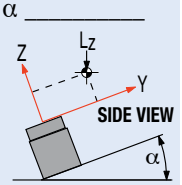


☐ Vertical

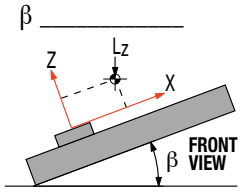


☐ Angled °

α _____



β _____



☐ Load attached to carrier OR ☐ Load supported by other mechanism

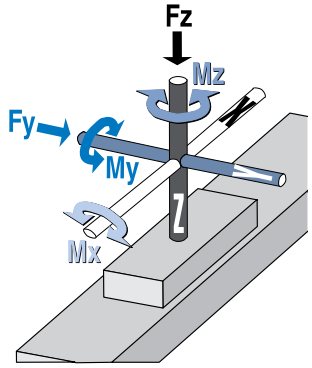
DISTANCE FROM CENTER OF CARRIER TO LOAD CENTER OF GRAVITY

d_x _____
d_y _____
d_z _____

☐ inch (U.S. Standard) ☐ millimeter (Metric)

STROKE LENGTH _____

☐ inch (SK) (U.S. Standard) ☐ millimeters (Metric)



BENDING MOMENTS APPLIED TO CARRIER

M_x _____
M_y _____
M_z _____

☐ in.-lbs. (U.S. Standard) ☐ N-m (Metric)

PRECISION

Repeatability _____

☐ inch ☐ millimeters

⚠ NOTE: If load or force on carrier changes during cycle use the highest numbers for calculations

LOAD _____

☐ lb. (U.S. Standard) ☐ kg. (Metric)

THRUST REQUIRED

F_z _____
F_y _____

☐ lbf. (U.S. Standard) ☐ N (Metric)

OPERATING ENVIRONMENT

Temperature, Contamination, etc.

_____

_____

_____

MOVE PROFILE

Move Distance _____

☐ inch ☐ millimeters

Dwell Time After Move_____

Max. Speed _____

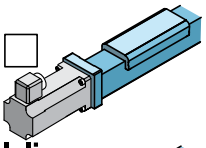
☐ in/sec ☐ mm/sec

MOVE TIME _____

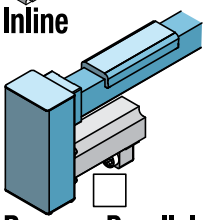
☐ sec

NO. OF CYCLES _____

☐ per minute ☐ per hour

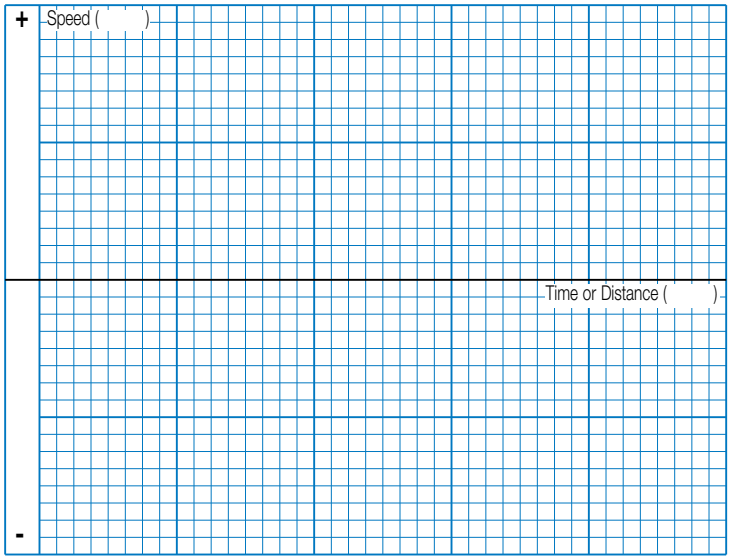


☐ Inline



☐ Reverse Parallel

MOTION PROFILE



Graph your most demanding cycle, including accel/decel, velocity and dwell times. You may also want to indicate load variations and I/O changes during the cycle. Label axes with proper scale and units.

USE THE TOLOMATIC SIZING AND SELECTION SOFTWARE AVAILABLE ON-LINE AT www.tolomatic.com OR... CALL TOLOMATIC 1-800-328-2174 with the above information. We will provide any assistance needed to determine the proper MX actuator for the job.

FAX 1-763-478-8080

CONTACT INFORMATION

Name, Phone, Email
Co. Name, Etc.

_____

_____

_____

SELECTION GUIDELINES

The process of selecting a load bearing actuator for a given application can be complex. It is highly recommended that you contact Tolomatic or a Tolomatic Distributor for assistance in selecting the best actuator for your application. The following overview of the selection guidelines are for educational purposes only.

1 COMPARE LOAD TO MAXIMUM LOAD CAPACITIES

Calculate the application load (combination of load mass and forces applied to the carrier) and application bending moments (sum of all moments Mx, My, and Mz applied to the carrier). Be sure to evaluate the magnitude of dynamic inertia moments. When a rigidly attached load mass is accelerated or decelerated, its inertia induces bending moments on the carrier. Careful attention to how the load is decelerated at the end of the stroke is required for extended actuator performance and application safety. If either load or any of your moments exceed figures indicated in the Moment and Load Capacity table (pg. SLS_8) for the actuator consider:

1) **Higher capacity bearing style (B3S, MXE, etc.)**
2) **A different actuator style**
3) **Auxiliary carrier**
4) **External guide system**

2 CALCULATE LOAD FACTOR LF

For loads with a center of gravity offset from the carrier account for both applied (static) and dynamic loads. The load factor (L_F) must not exceed the value of 1.

$$L_F = \frac{Mx}{Mx_{max}} + \frac{My}{My_{max}} + \frac{Mz}{Mz_{max}} + \frac{Fy}{Fy_{max}} + \frac{Fz}{Fz_{max}} \leq 1$$

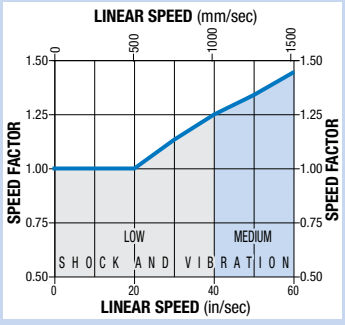
If L_F does exceed the value of 1, consider the four choices listed in step #2.

3 ESTABLISH YOUR MOTION PROFILE AND CALCULATE ACCELERATION RATE

Using the application stroke length and maximum carrier velocity (or time to complete the linear motion), establish the motion profile. Select either triangular (accel-decel) or trapezoidal (accel-constant speed-decel) profile. Now calculate the maximum acceleration and deceleration rates of the move. Speed should not exceed critical speed value as shown in graph (page SLS_4-5) for the screw/nut combination chosen. Also, do not exceed safe rates of dynamic inertia moments determined in step #3.

SPEED FACTOR

FOR APPLICATIONS WITH HIGH SPEED OR SIGNIFICANT SHOCK AND VIBRATION: Calculated values of loads and bending moments must be increased by speed factor from the graph below to obtain full rated life of profiled rail bearing system.



4 SELECT THE LEAD SCREW

Based on the application requirements for accuracy, backlash, quiet operation, life, etc. select the appropriate lead screw type (Acme screw with a solid nut or ball screw with a standard or anti-backlash nut) and the pitch (lead). For additional information on screw selection, consult "*Which Screw? Picking the Right Technology*" (#9900-4644) available at www.tolomatic.com.

5 SELECT MOTOR (GEARHEAD IF NECESSARY) AND DRIVE

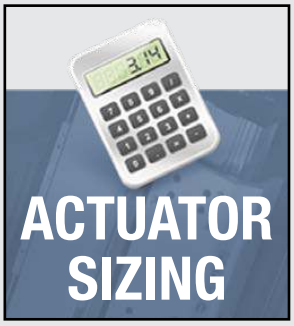
To help select a motor and drive, use the sizing equations located in the Engineering Resources section [ENGR] to calculate the application thrust and torque requirements. Refer to Motor sections [MRV] & [MRS] to determine the motor and drive.

6 DETERMINE T-NUTS/ MOUNTING PLATE REQUIREMENTS

- **Consult the Support Recommendations graph for the model selected (page SLS_7)**
- **Cross reference the application load and maximum distance between supports**
- **Select the appropriate number of T-nuts, and mounting plates if required for motor and adapter clearance.**

7 CONSIDER OPTIONS

- **Choose metric or inch (US Conventional) load mounting.**
- **Switches - Reed, Solid State PNP or NPN, all available normally open or normally closed**



SLS Rodless Screw Drive Actuator

ORDERING

BASE MODEL SPECIFICATIONS

S L S | 1 0 | S N 0 2 | S K 2 5 | L M I

OPTIONS SPECIFICATIONS

D C 1 8 | K T 2 | T N 4 | M P 2

MODEL TYPE

SLS SLS Series US Conventional Screw Drive

SIZE

10

NUT/SCREW CONFIGURATION

INCH MODELS (US Conventional)	METRIC MODELS†
SOLID NUT / PITCH (turn/in)	SOLID NUT / LEAD (mm/turn)
SN01 SN02 SNA02 SN05	SN25 SN12
BALL NUT / PITCH (turn/in)	BALL NUT / LEAD (turn/in)
BN08 BNL08	BN08 BNL08

† The metric version provides metric tapped holes for mounting of the load to the carrier and of the actuator to mounting surfaces

STROKE LENGTH & MOUNTING TYPE

SK __ . __ Stroke, enter desired stroke length in inches

SM† __ . __ Stroke, enter desired stroke length in millimeters

NOTE: Actuator mounting threads and mounting fasteners will be either inch or metric; depending on how stroke length is indicated.

SK = inch mounting
SM = metric mounting

MOTOR MOUNTING / REDUCTIONS

(must choose one)

LMI In-Line mounting
****LMX** Extended shaft - old style (see note)

**** For replacement actuators with extended motor shafts purchased prior to 6/24/02 use LMX**

AUXILIARY CARRIER (SLS_8)

DC Auxiliary Carrier, then center-to-center spacing desired in in inches (**SK**) or millimeters (**SM**). Same unit of measure as stroke length is required)

Center-to-center spacing between carriers adds to overall length of the actuator, this distance will not be subtracted from stroke length specified in the previous step.

MINIMUM "D" DISTANCE BETWEEN CARRIERS

	in	*mm*
10	5.5	*169.7*

SWITCHES

RM_ Reed Switch (Form A) with 5-meter lead/QD *(quick-disconnect)*, & quantity
RT_ Reed Switch (Form A) with 5-meter lead, and quantity desired
BM_ Reed Switch (Form C) with 5-meter lead/QD, and quantity desired
BT_ Reed Switch (Form C) with 5-meter lead, and quantity desired
KM_ Hall-effect Sinking Switch with 5-meter lead/QD, and quantity desired
KT_ Hall-effect Sinking Switch with 5-meter lead, and quantity desired
TM_ Hall-effect Sourcing Switch with 5-meter lead/QD, and quantity desired
TT_ Hall-effect Sourcing Switch with 5-meter lead, and quantity desired
CM_ TRIAC Switch with 5-meter lead/QD, and quantity desired
CT_ TRIAC Switch with 5-meter lead, and quantity desired

T-NUT OPTION

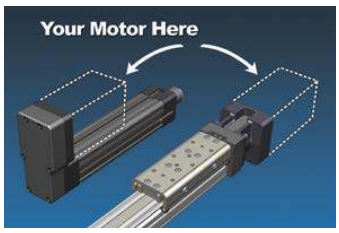
TN_ Additional T-nuts and quantity

MOUNTING PLATES

MP_ Mounting Plates plus quantity desired

FOOD GRADE LUBRICATION

LUB Grease, Food/Drug



"YOUR MOTOR HERE" MADE-TO-ORDER MOTOR MOUNTS. 3 WEEKS.

- Select a high-performance Tolomatic electric actuator and we'll provide a motor-specific interface for your motor. With our online database, you can select from over 60 motor manufacturers and hundreds of models.

Visit **www.tolomatic.com/ymh** to find your motor/actuator match!

Not all codes listed are compatible with all options.

Use the Sizing Software to determine available options and accessories based on your application requirements.

NOTE: MRB & MRV motors are discontinued contact Tolomatic for information on YMH (Your Motor Here)

FIELD RETROFIT KITS

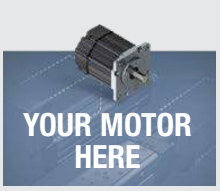
ITEM	SLS10_SK	SLS10_SM
1/4" Mounting Plates	0610-9010	0610-9010
1/2" Mounting Plates	0610-9045	0610-9045

The Tolomatic Difference Expect More From the Industry Leader:

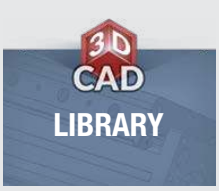
Tolomatic designs and builds the best standard products, modified products & unique custom products for your challenging applications.

The fastest delivery of catalog products... Electric products are built-to-order in 15 or 20 days; Pneumatic & Power Transmission products in 5 days.

Online sizing that is easy to use, accurate and always up-to-date. Find a Tolomatic electric actuator to meet your requirements.



Match your motor with compatible mounting plates that ship with any Tolomatic electric actuator.



Easy to access CAD files available in the most popular formats to place directly into your assembly.

Our people make the difference! Expect prompt, courteous replies to all of your application and product questions.

Also Consider These Other Tolomatic Products:

Electric Products

Rod & Guided Rod Style Actuators, High Thrust Actuators, Screw & Belt Drive Rodless Actuators, Motors, Drives and Controllers

"Foldout" Brochure #9900-9074

Pneumatic Products

Rodless Cylinders: Band Cylinders, Cable Cylinders, Magnetically Coupled Cylinders/Slides; Guided Rod Cylinder Slides

"Foldout" Brochure #9900-9075

Power Transmission Products

Gearboxes: Float-A-Shaft®, Slide-Rite®; Disc Cone Clutch; Caliper Disc Brakes

"Foldout" Brochure #9900-9076

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